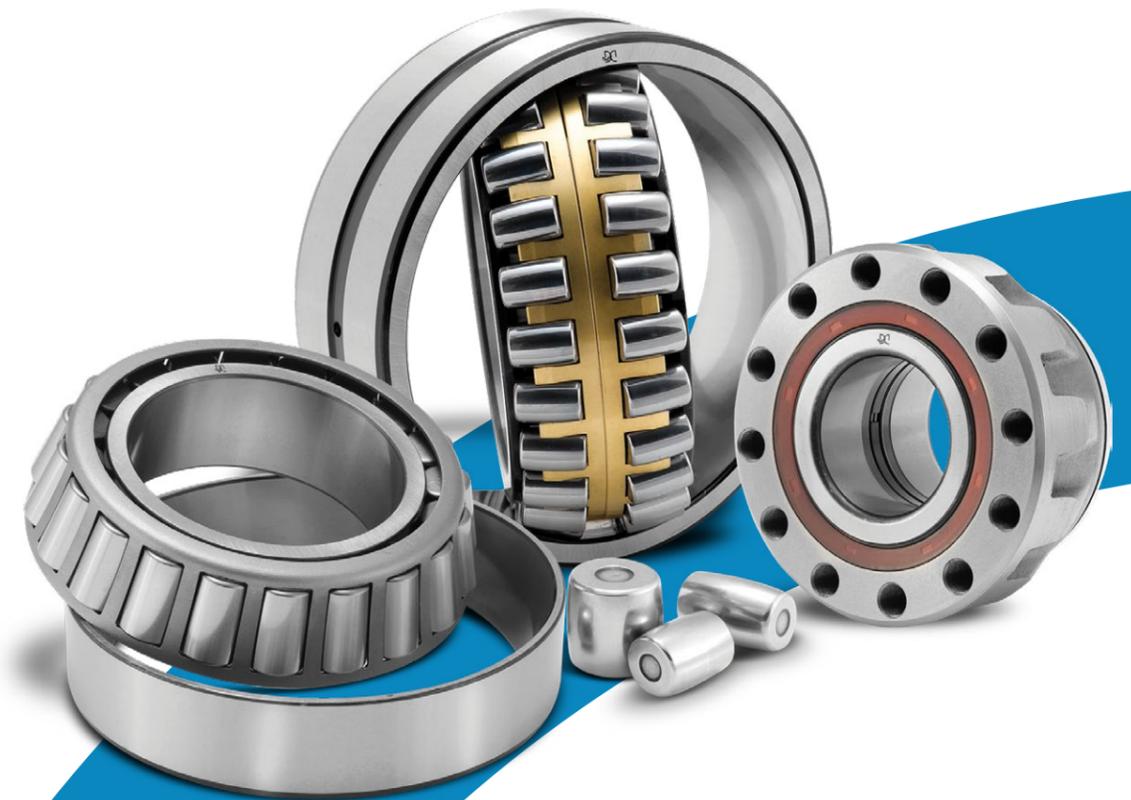


Excellence
in motion



Manufacturing Unit

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About Us

The DCM Group was established in the year 2005 at Rajkot, Gujarat in India. Right from its inception 15 years ago, the DCM Group has been one of the leading manufacturers and exporters of high quality Ball, Roller and Customized Bearings in India.



Through constant interactions and strong relationships with prominent distributors, dealers and OEMs worldwide, the DCM Group caters to both automotive segments (which includes Commercial Trucks, Buses, Trailers, etc.) and industrial segments such as Machine Tools, Material Handling, Electric Motors, Industrial Transmission, Metallurgy, Agriculture, Construction Machinery & Railways.

The DCM Group manufactures all types of roller bearings such as Taper Rollers, Double Row Taper Rollers, Spherical Rollers, Spherical Thrust Rollers, and Cylindrical Rollers, ball bearings such as Deep Groove, Angular Contact, Self aligning ball bearings, Hub Units and Pillow Blocks, and customized bearings such as Clutch Bearings and Thrust Bearings. The Group fulfills the demand for high quality bearings across various industries both in India as well as internationally.

Vision

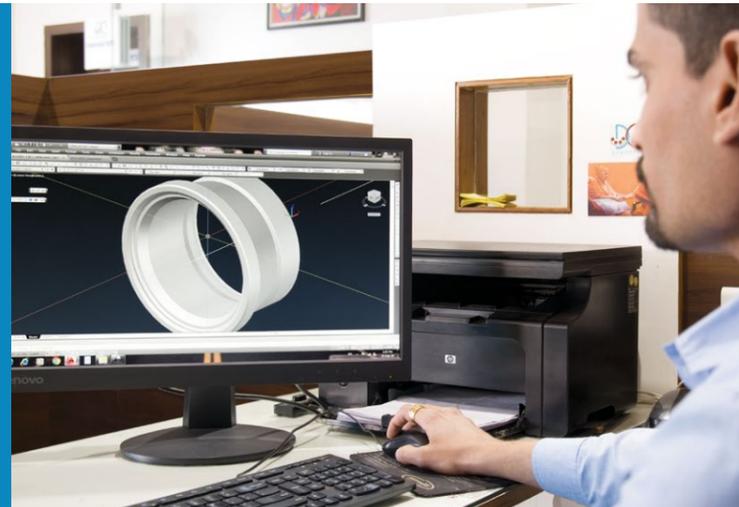
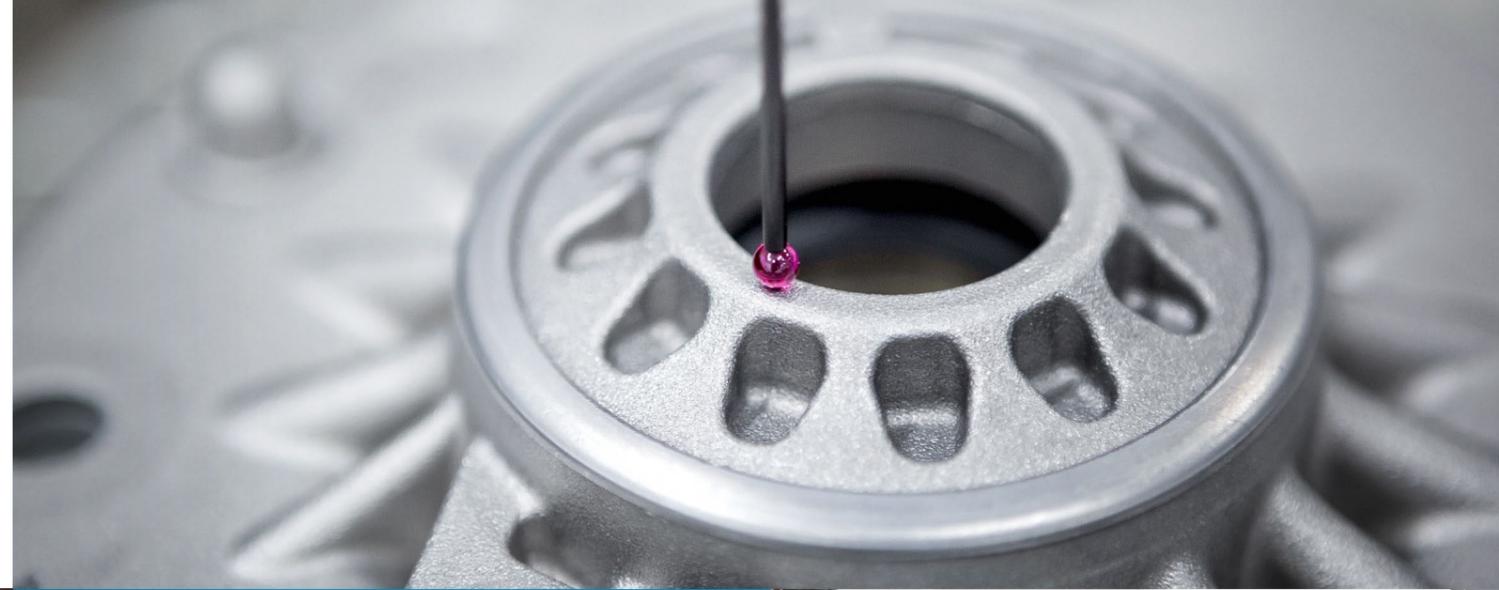
To establish ourselves as an internationally renowned manufacturing organization and to become a leading producer of all types of high quality bearings.

Mission

- To be the NUMBER ONE CHOICE for our customers, by providing them with world-class products and services at the most competitive prices.
- Increase our ever-growing presence in the market through reliable delivery, and build a strong brand image through constant up gradation in quality and maintain a high level of customer satisfaction.
- Keeping up with the best business practices and ethical values to become one of the most respected corporate entities the world over.

Engineering Excellence

The DCM Group has a team of technocrats leading a pool of 70 engineers working in tandem to provide customized solutions to our esteemed customers.



Quality

Implementing a Quality Management System in accordance with ISO 9001: 2015, product quality is ensured by strict compliance to plans and procedures. A dedicated work force and a team of engineers engaged in Product Design, Process Engineering, Quality Assurance, Inventory Control and Customer Service have one motto; 'Quality First'.



Test Lab

Our Quality Standard Room has all the metrological and testing equipment required to inspect and monitor the quality of components that are being produced. All our testing machines are procured from internationally reputed equipment manufacturers. The laboratory houses testing equipment such as Roundness Testing Machine, Surface Testing Machine, Bearing Life Testing Machine, Bearing Noise and Vibration Testing Machine, Residual Magnetism Testing Machine, as well as other calibration equipment.



Infrastructure

The cutting-edge technologies and production facilities employed by the DCM Group clearly reflect our farsighted vision and pursuit for excellence through perfection.



Heat Treatment

The DCM Group has installed high capacity preheating furnaces, salt baths, tempering and marquenching furnaces to ensure homogeneous microstructure with low retained austenite resulting in good fatigue life, reduced thermal and residual stresses and minimal distortion in part geometry.



Grinding

The grinding process is carried out using fully automatic CNC grinding and super finishing Transfer Lines to achieve smooth and accurate surface of the bearings. The facility includes Surface Grinding Machines, Centerless Grinding Machines, and CNC internal and External Grinding Machines and Super Finishing Machines.



Forging & Annealing

The DCM Group has world-class capabilities in the forging shop with state-of-the-art lines of Power Presses ranging from 75T to 300T. All these lines are backed by Long Bar & Cut Piece fully automatic induction heating furnaces and other mechanical processes to get the best possible results in the part profile.



Rollers

For rollers manufacturing, the DCM Group has state-of-the-art facility for cold forging, tumbling, heat-treatment, shot blasting, grinding and finishing. The super finishing of rollers gives them an improved surface finish and profile.

Cage Making

The DCM Group has its own ultra-modern cage-manufacturing unit to produce the cages for all bearings. Cage-making is carried out on a fully automatic set up driven by high technical competence and CAD & CAM aided manufacturing processes resulting in high accuracy and precision in cages of different types, sizes and variations.

CNC Turning

Equipped with precision, high quality CNC machines that are known worldwide for their reliable operations and higher productivity, our production units are capable of manufacturing even the most complicated components with accuracy, precision and perfection par excellence.



Assembly

The assembly lines are equipped with advanced machines and toolings for measuring, automated assembly and inspection of finished bearings. During the process, each and every bearing component is ultrasonically washed and cleaned to remove remaining dust particles.



Product Range

DCM offers a world of bearing solutions and is highly active in INDUSTRIAL & AUTOMOTIVE sectors. Our innovative products meet the expectations of a global market and focus on the business segments of their esteemed customers.

Each and every product promises longer life, appropriate grease consumption, lower maintenance levels and least possible environmental impact.

Ball Bearings

Deep Groove, Self-Aligning, Angular Contact, Thrust Ball Bearings



Roller Bearings

Cylindrical roller, Taper roller, Spherical roller, Needle roller Bearings



Cartridge Bearings

Cartridge unit, Cartridge unit bearing with hub flange, customized bearings

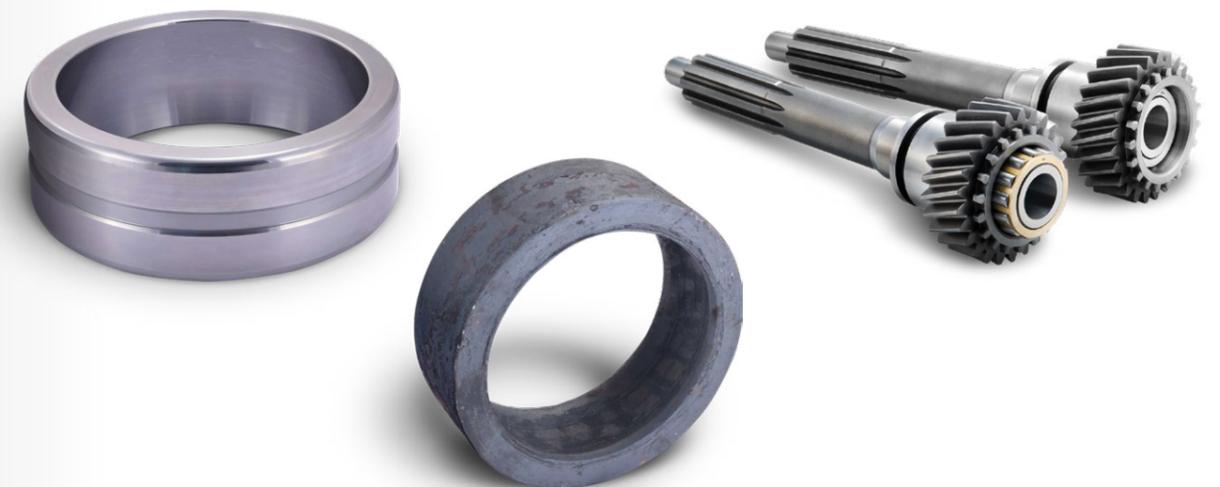


New Generation Bearings

1st, 2nd, 3rd Generation Wheel Hub Bearings, Clutch & Customized bearings



Forged, Turned Rings & Precision Machining



CSR

Our pledge of empowering humanity through various activities aligned with our exclusive Ethical Charter as well as commitments is what determines the essentials of our CSR policy

Corporate Social Responsibility is a kind of management in which we integrate different types of environmental and social concerns in our everyday business affairs.

We have always been very much passionate about protecting Mother Earth through conservation of its natural resources for future generations. We understand very well that our business operations can have an impact upon the environment, so we act accordingly while embracing all sustainability challenges as opportunities to ideate, innovate and create possibilities. Inspired by the same, we have taken various initiatives with an all-inclusive approach to address the critical social and economic needs of the underprivileged and downtrodden sections of the society.



Our Network

Over the years DCM Bearings have expanded their footprint internationally due to the high quality of their products and service standards and now have clients across Europe, US and many other countries.

The company has no intention of resting on its achievements but is focussed on expanding its client base even further with the aim of being recognized as a truly global organization.

